

Smooth retractable pergola system

The SMOOTH retractable pergola system provides a stylish architectural covering to allow large outdoor areas to be used in even the worst of weather conditions. The system offers a wind rating up to Beaufort class 11 (up to 117km/h).

The system is manufactured to size using high grade 6063 extruded aluminium profiles finished with thermosetting powder coating which provides superior overall performance for exterior product applications. All bolts, screws and pins are high grade stainless steel to ensure extended system life.

The SMOOTH rafter profiles (110mm x 160mm) have been designed with unique water guard side channels and cast aluminium end plates to allow for projection dimensions up to 10m per system. The width dimensions are customised according to site requirements and available in any size up to 13m. The SMOOTH system offers up to 130sqm of protection with a touch of button but when required linking multiple systems is also possible and made easy by our patented storm channel joining system that ensures 100% waterproof join every time. The SMOOTH system also includes an integrated gutter system with internal drainage to carry away even the heaviest rain.

Remote controlled motorisation is provided by utilising European technology through a custom built direct drive motor system to ensure smooth and quick operation at 26RPM. The optional hi powered LED-TEC lighting system provides a practical touch of class and when coupled with a remote dimming controller allows the user to change the mood to suit the surrounding environment.

The heart of the system is driven by multiple Suntech F3 eight wheeled slider carriages (each F3 slider carriage has a load limit of 600kgs) that incorporates a triple layer barrier system and works in conjunction with a timing belt that has been reinforced with multiple internal stainless steel cables to provide a pulling strength of over 966kg. This tension is applied to the fabric membrane to allow an angle of 6 degrees fall possible and ensure all water drains away in the internal gutter system.

The fire rated and 100% waterproof architectural membrane is available in a range of colours in both opaque and transparent that provides maximum stability and resistance to temperature, moisture and dirt. It does not shrink or bag, and the acrylic top coating makes it very easy to clean for years to come. When not in use the fabric is neatly retracted under the systems hood to provide protection from the elements when not required.

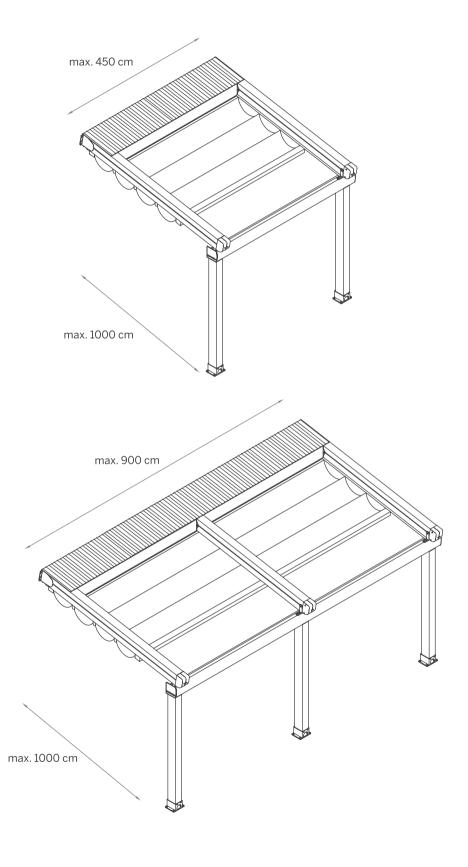
To ensure the highest level of protection Suntech systems focus on all the details, this is why all Suntech systems come standard finished with Stormguard soft touch edge seal on all parameters. Stormguard provides the ultimate protection against rain and draught intrusion around the outside of the system and is only available on our systems. Stormguards soft touch edge seal is produced from an extra soft & flexible rubber to ensure the best possible protection from the elements.

One Module

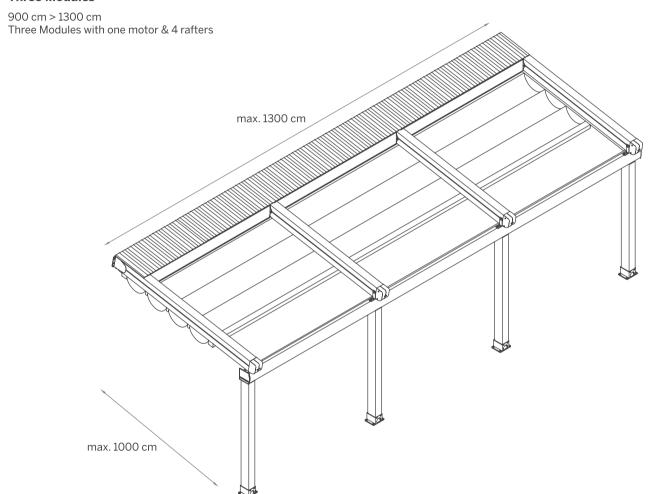
200 cm > 450 cm One Module with one motor & 2 rafters

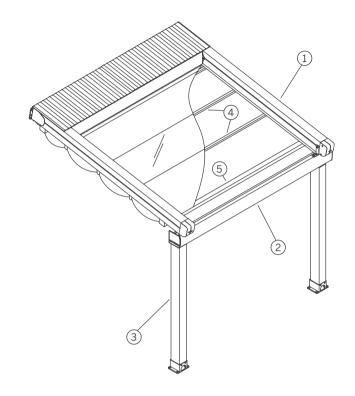
Two Modules

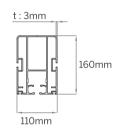
450 cm > 900 cm Two Modules with one motor & 3 rafters



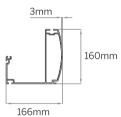
Three Modules



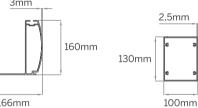




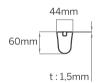
1 Rafter



② Gutter



3 Post



4 FabricSupport (Standart)



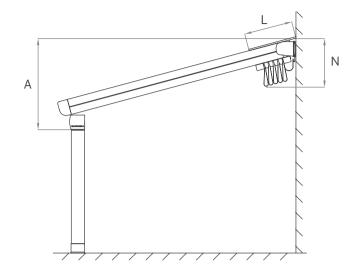
4 Fabric Support (HDD Lux)



5 Puller Profile (Standart)

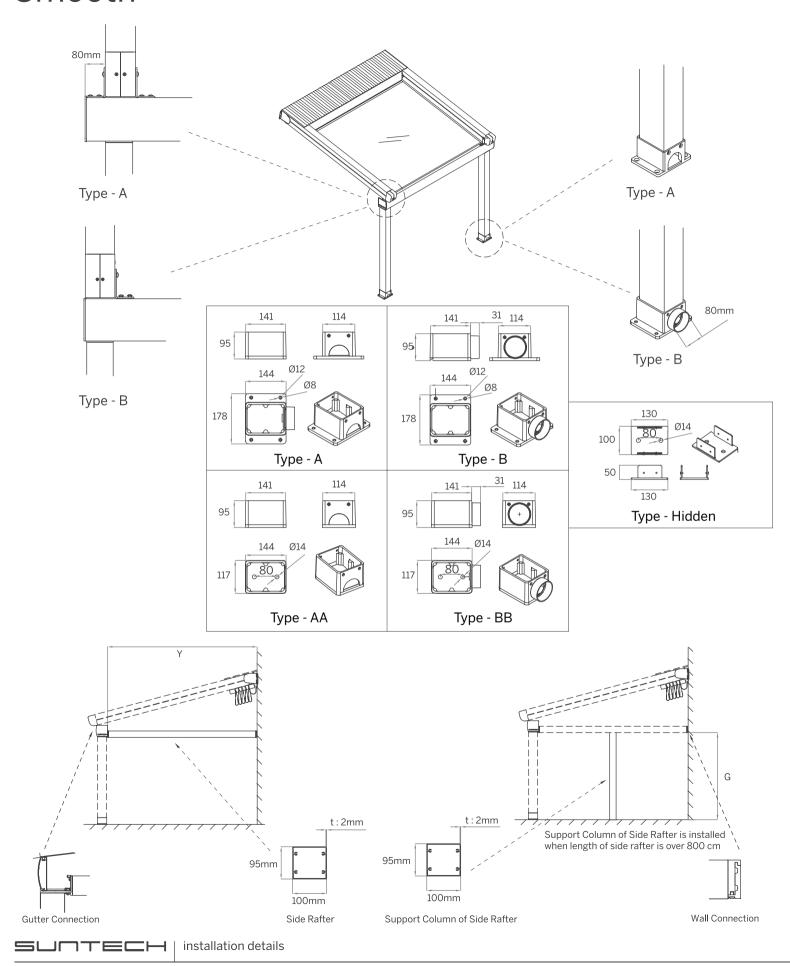


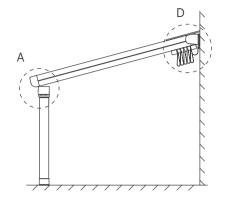
5 Puller Profile (HDD Lux)

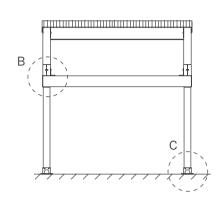


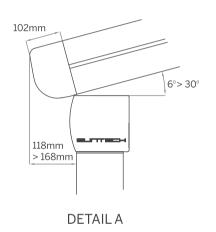
	Fabric Height	Hood	Fall	Fab.Sup.Profiles
	(N*) mm	(L*) mm	(A*) mm	pc*
300	438	646	671	7
350	446	701	733	8
400	453	756	794	9
450	466	866	856	11
500	472	921	917	12
E 550	479	976	978	13
€ 600 5	486	1031	1040	14
Projection (P) cm 600 700 700 700	492	1086	1101	15
<u>5</u> 700	499	1141	1163	16
· 750	506	1196	1224	17
800	513	1251	1285	18
850	525	1361	1347	20
900	532	1416	1408	21
950	539	1471	1470	22
1000	546	1526	1531	23

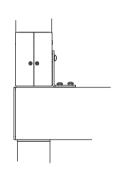
^{*}With min. inclination of 7° . Values can varry by other inclination values.

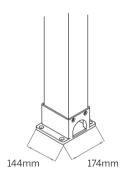






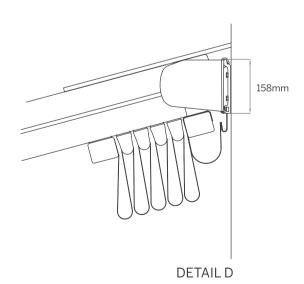


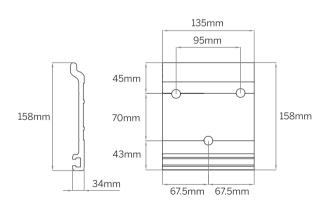




DETAIL B

DETAIL C



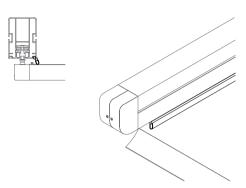


Installation Bracket



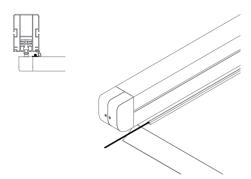
F3 Eight wheel slider

Four horizontal & four vertical rollers working together for perfectly smooth operation every time. The F3 eight wheel system is proven to remove the jamming issue that occurs with the 4 wheel system and can take loads of upto 600KG.



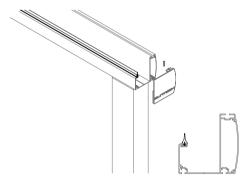
Rafter stormguard edge seal

The rafter Stormguard edge seal stops water from dripping over the side of the system by providing a soft cushioning barrier along the side of the system.



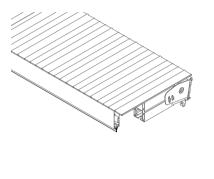
Fabric anti-drop edge cord with electrical cable

The fabric anti-drip edge cord with integrated lighting electrical cable works in conjunction with the Stormguard edge seal to prevent any water leaks over the side of the system.



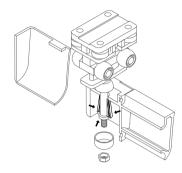
Gutter stormguard seal

The Stromguard gutter seal provides a perfect seal to prevent water leaks along the front of the system from driving rain of splashing from the gutter.



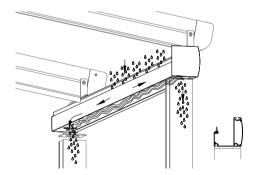


The Stormguard hood seal provides the perfect seal to prevent driving rain&wind coming in under the hood profiles.



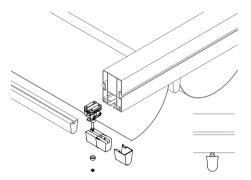
F3 slider easy clip installation

The F3 system has been designed for ease of use, to save time on installations and reduce the number of staff required. Each F3 slider can take loads of upto 600KG once in place.



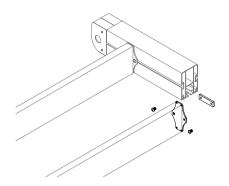
Integrated gutter & internal drainage system

The integrated gutter system provides the perfect solution for water drainage.



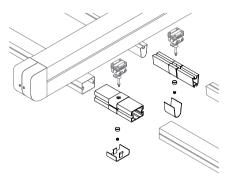
F3 slider and fabric profile assembly

The system has been designed for ease of assembly to save time on installations and reduce the number of staff required.



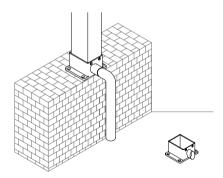
Motorbox support & hood support profile easy installation

Each support profile is easy to install and simple to adjust at the time of installation.



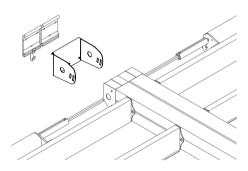
Easy clip intermediate joints (for 2 & 3 module systems)

The Easy clip intermediate joints have been designed for ease of site assembly to save time and reduce the number of staff required.



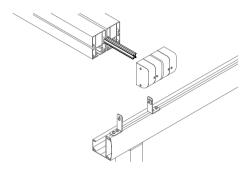
Base plate with external spout

This base plate provides a water dispersal solution.



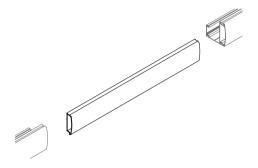
Double rafter wall bracket kit

An advanced solution for installing two rafters at once.



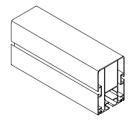
Storm channel for joining system

The storm channel is patented solution for joining two systems side by side with a waterproof join.



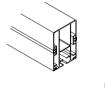
Gutter profile joining bar

A smart solution for joining the gutter profiles.



Rafter profile with side channels for easy installation

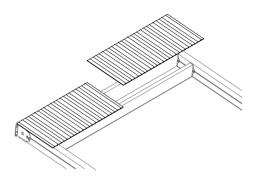
The Suntech rafter profiles are designed with functional side channels for easy installation.





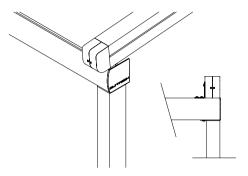
Side channel cover profile for conveyor rafters.

The cover profile is designed to complete compact view of the rafters.



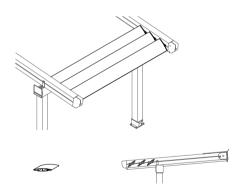
Hood profile sheets

Suntech's hood profile sheets provide an attractive covering solution for the system when not in use. The low profile aesthetic design offers additional protection to the system with a chic touch.



Gutter flush with rafter

Gutter solution when the system is installed next to a wall or no overhang of the gutter is required.



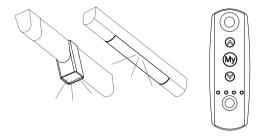
Aerofoil Louvres

The addition of Aerofoil louvres can provide added shade when the system is closed.



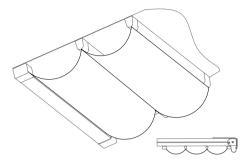
Compact 26rpm direct drive motor box

The Suntech direct drive motor system is a quick and efficient system that drives all conveyor rafters at the same time. The low profile design also allows the fabric to be stored underneath the motor which saves additional space.



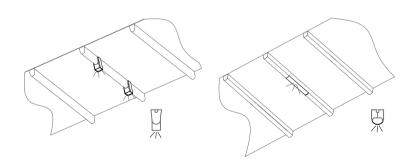
LED-TECH dimmer setup

LED-TECH dimmer lighting is an integrated lighting solution that can be added to any Suntech systems.



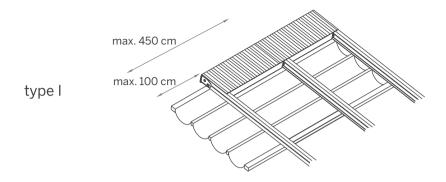
Decorative fabric under layer

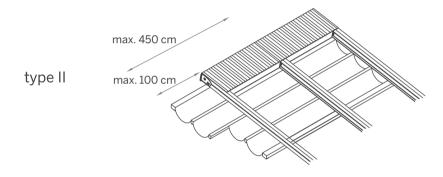
The second decorative fabric under layer of fabric can provide an elegant touch of design.

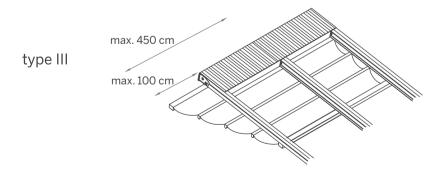


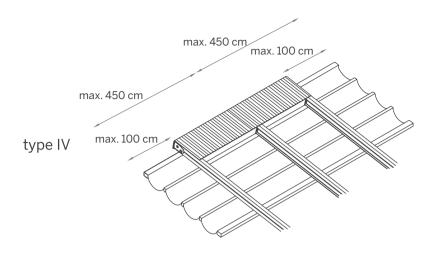
LED-TECH high powered lighting

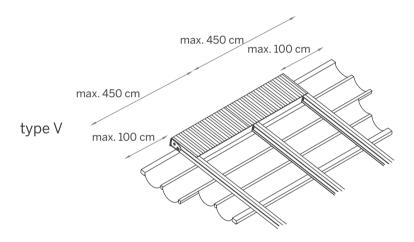
LED-TECH lighting is an integrated lighting solution that can be added to any Suntech system.

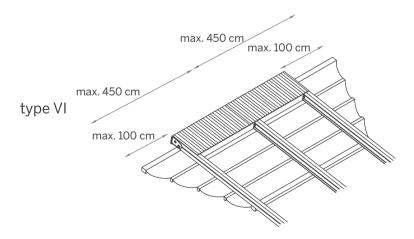








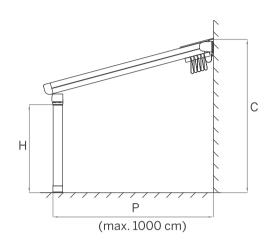


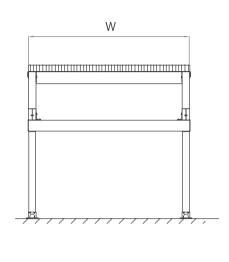


Each system is available with an optional overhang to allow the covered area to protrude past the rafter profile. Site specific overhang solutions such as stepped or wedge shapes are also an effective way to get maximum coverage for your areas.

One Module

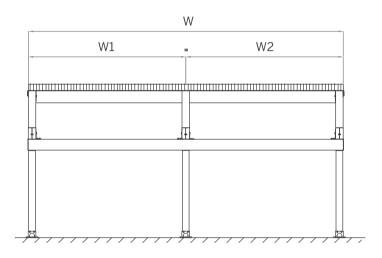
200 cm > 450 cm One Module with one motor & 2 rafters





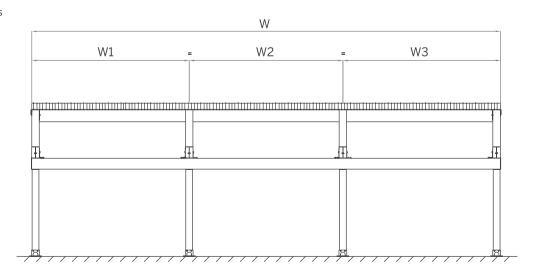
Two Modules

450 cm > 900 cmTwo Modules with one motor & 3 rafters



Three Modules

900 cm > 1300 cmThree Modules with one motor & 4 rafters



Company Name: Order Reference:	Order Date: Quantity:			
DIMENSIONS		1		
W - Total Widthcm P - Projectioncm	If modules are multiple and each module is in different width, pleadetails (max. width for single module is 450cm, double modules 900cm, triple mod W1cm			
C - Wall / Back Heightcm H - Front / Post Heightcm Total Number of Posts Requiredpc (Maximum span between posts with gutter profile is 600cm)	W 2cm W 3cm			
POWDERCOAT COLORS RAL colors Exclusive colors Texture colors RAL 9016 OGN35 ST9010	FABRIC Basic Semi Transparent Other			
□ RAL 1013 □ 0S561 □ ST9001 □ RAL 9006 □ 0Y395 □ ST1013 □ RAL 7006 □ 0GN39 □ ST7039 □ RAL 7016 □ 0N617 □ ST7016 □ RAL 9005 □ 0N611 □ ST8019	CR295 / Cream STRB33 / Black Xclusive Matt WTEX / White MW23 / White CRMX / Cream MC26 / Cappuccino GRYX / Grey			
OPTIONALS				
STANDARD High Power Led Lighting	Supporting Steel Structure With Post			
☐ HDD LUX High Power Led Lighting	Supporting Steel Structure With Post (Galvanized)			
☐ Dimmer Kit	Wall Installation Steel Beam			
Aerofoil Louvre (Line)pc	Wall Installation Steel Beam (Galvanized)			
Side Rafterpc	Additional Post Of Supporting Steel Structurepc			
Support Post of Side Raftercm Quantitypc	Additional Post Of Supp. Steel Str. (Galvanized)pc			
Gutter Flush with Rafter (Type B-Flush Finish)	Side Overhang (max. 100cm per side) Type(/ / / V / V / V Left Overhang:cm Right Overhang:cm	VI)		
Additional Railpc	Storm Channel for Joining System & Double Rafter Wall Bracket Kit (for Multiple Systems)	Storm Channel for Joining System & Double Rafter Wall Bracket Kit (for Multiple Systems)		
Cover Profile				
Governome				
INSTALLATION BRACKET	POST INSTALLATION BASE			

☐ ADDITIONAL NOTES & DRAWINGS ATTACHED