

Smooth retractable pergola system

The SMOOTH retractable pergola system provides a stylish architectural covering to allow large outdoor areas to be used in even the worst of weather conditions. The system offers a wind rating up to Beaufort class 11 (up to 117km/h).

The system is manufactured to size using high grade 6063 extruded aluminium profiles finished with thermosetting powder coating which provides superior overall performance for exterior product applications. All bolts, screws and pins are high grade stainless steel to ensure extended system life.

The SMOOTH rafter profiles (110mm x 160mm) have been designed with unique water guard side channels and cast aluminium end plates to allow for projection dimensions up to 10m per system. The width dimensions are customised according to site requirements and available in any size up to 13m. The SMOOTH system offers up to 130sqm of protection with a touch of button but when required linking multiple systems is also possible and made easy by our patented storm channel joining system that ensures 100% waterproof join every time. The SMOOTH system also includes an integrated gutter system with internal drainage to carry away even the heaviest rain.

Remote controlled motorisation is provided by utilising European technology through a custom built direct drive motor system to ensure smooth and quick operation at 26RPM. The optional hi powered LED-TEC lighting system provides a practical touch of class and when coupled with a remote dimming controller allows the user to change the mood to suit the surrounding environment.

The heart of the system is driven by multiple Suntech F3 eight wheeled slider carriages (each F3 slider carriage has a load limit of 600kgs) that incorporates a triple layer barrier system and works in conjunction with a timing belt that has been reinforced with multiple internal stainless steel cables to provide a pulling strength of over 966kg. This tension is applied to the fabric membrane to allow an angle of 6 degrees fall possible and ensure all water drains away in the internal gutter system.

The fire rated and 100% waterproof architectural membrane is available in a range of colours in both opaque and transparent that provides maximum stability and resistance to temperature, moisture and dirt. It does not shrink or bag, and the acrylic top coating makes it very easy to clean for years to come. When not in use the fabric is neatly retracted under the systems hood to provide protection from the elements when not required.

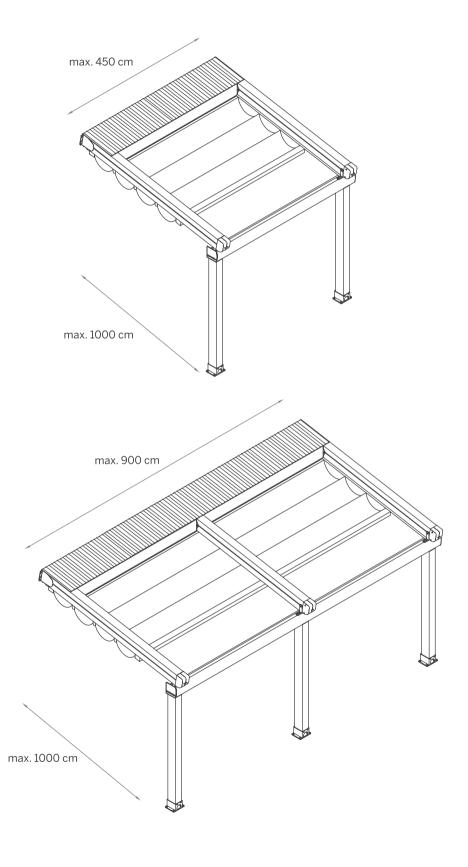
To ensure the highest level of protection Suntech systems focus on all the details, this is why all Suntech systems come standard finished with Stormguard soft touch edge seal on all parameters. Stormguard provides the ultimate protection against rain and draught intrusion around the outside of the system and is only available on our systems. Stormguards soft touch edge seal is produced from an extra soft & flexible rubber to ensure the best possible protection from the elements.

One Module

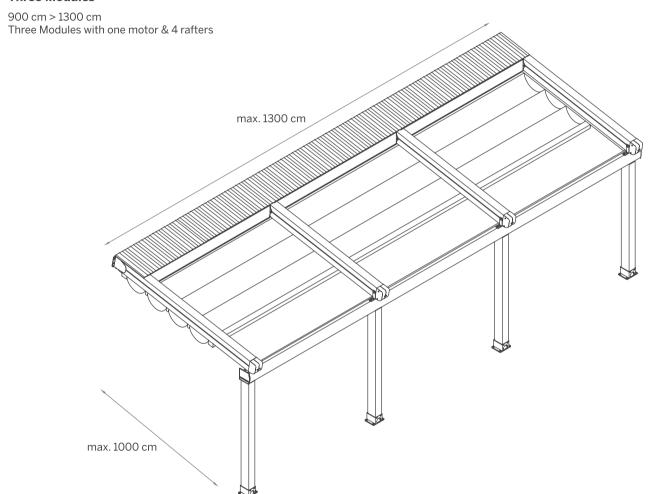
200 cm > 450 cm One Module with one motor & 2 rafters

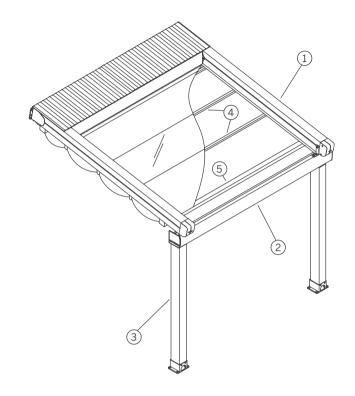
Two Modules

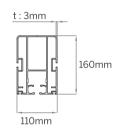
450 cm > 900 cm Two Modules with one motor & 3 rafters



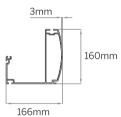
Three Modules



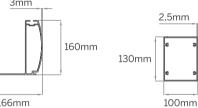




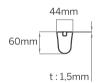
1 Rafter



② Gutter



3 Post



4 FabricSupport (Standart)



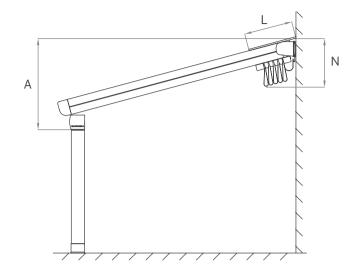
4 Fabric Support (HDD Lux)



5 Puller Profile (Standart)

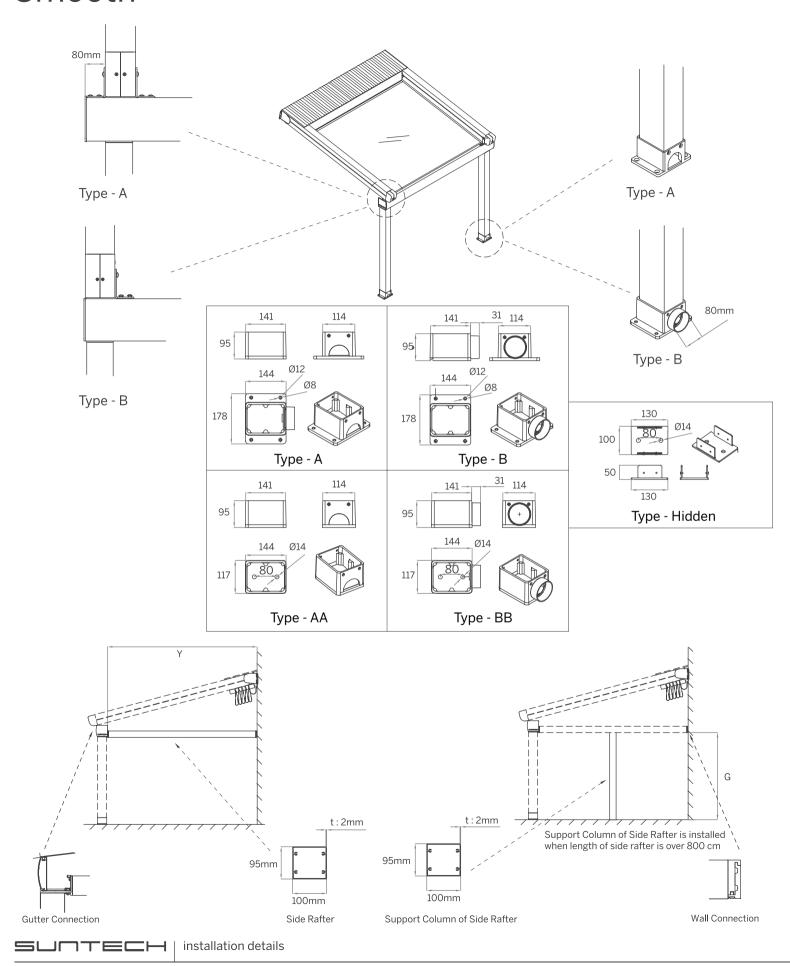


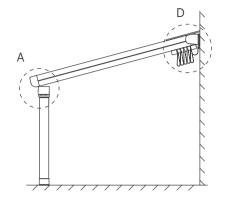
5 Puller Profile (HDD Lux)

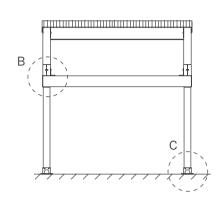


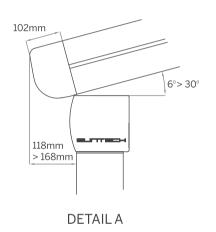
	Fabric Height	Hood	Fall	Fab.Sup.Profiles
	(N*) mm	(L*) mm	(A*) mm	pc*
300	438	646	671	7
350	446	701	733	8
400	453	756	794	9
450	466	866	856	11
500	472	921	917	12
E 550	479	976	978	13
600	486	1031	1040	14
<u>6</u> 650	492	1086	1101	15
Projection (P) cm 600 700 700 700	499	1141	1163	16
· 750	506	1196	1224	17
800	513	1251	1285	18
850	525	1361	1347	20
900	532	1416	1408	21
950	539	1471	1470	22
1000	546	1526	1531	23

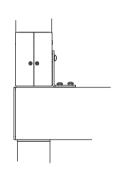
^{*}With min. inclination of 7° . Values can varry by other inclination values.

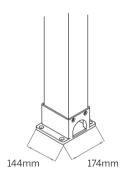






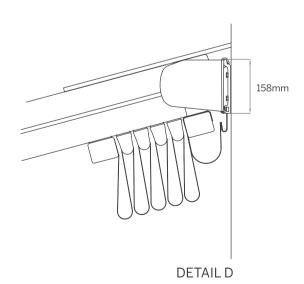


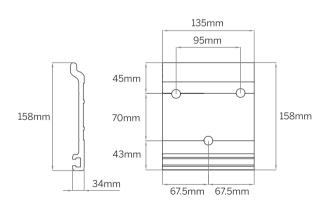




DETAIL B

DETAIL C



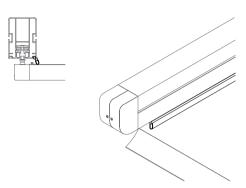


Installation Bracket



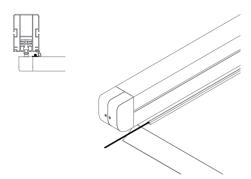
F3 Eight wheel slider

Four horizontal & four vertical rollers working together for perfectly smooth operation every time. The F3 eight wheel system is proven to remove the jamming issue that occurs with the 4 wheel system and can take loads of upto 600KG.



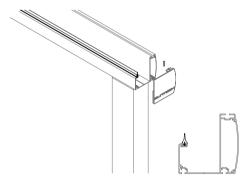
Rafter stormguard edge seal

The rafter Stormguard edge seal stops water from dripping over the side of the system by providing a soft cushioning barrier along the side of the system.



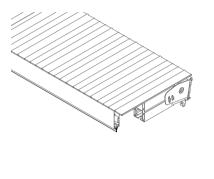
Fabric anti-drop edge cord with electrical cable

The fabric anti-drip edge cord with integrated lighting electrical cable works in conjunction with the Stormguard edge seal to prevent any water leaks over the side of the system.



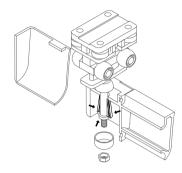
Gutter stormguard seal

The Stromguard gutter seal provides a perfect seal to prevent water leaks along the front of the system from driving rain of splashing from the gutter.



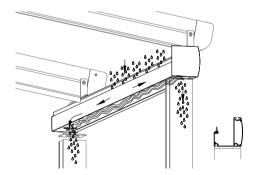


The Stormguard hood seal provides the perfect seal to prevent driving rain&wind coming in under the hood profiles.



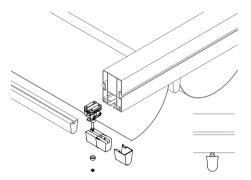
F3 slider easy clip installation

The F3 system has been designed for ease of use, to save time on installations and reduce the number of staff required. Each F3 slider can take loads of upto 600KG once in place.



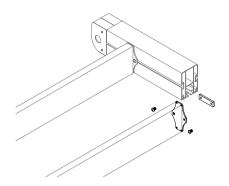
Integrated gutter & internal drainage system

The integrated gutter system provides the perfect solution for water drainage.



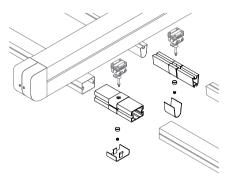
F3 slider and fabric profile assembly

The system has been designed for ease of assembly to save time on installations and reduce the number of staff required.



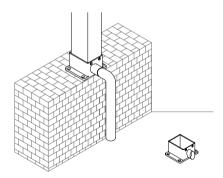
Motorbox support & hood support profile easy installation

Each support profile is easy to install and simple to adjust at the time of installation.



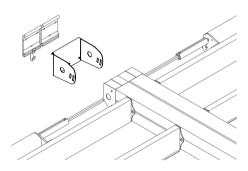
Easy clip intermediate joints (for 2 & 3 module systems)

The Easy clip intermediate joints have been designed for ease of site assembly to save time and reduce the number of staff required.



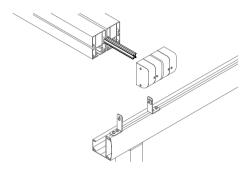
Base plate with external spout

This base plate provides a water dispersal solution.



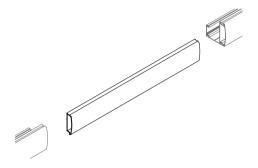
Double rafter wall bracket kit

An advanced solution for installing two rafters at once.



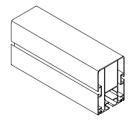
Storm channel for joining system

The storm channel is patented solution for joining two systems side by side with a waterproof join.



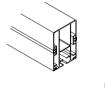
Gutter profile joining bar

A smart solution for joining the gutter profiles.



Rafter profile with side channels for easy installation

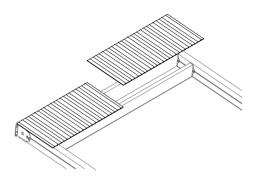
The Suntech rafter profiles are designed with functional side channels for easy installation.





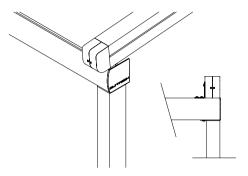
Side channel cover profile for conveyor rafters.

The cover profile is designed to complete compact view of the rafters.



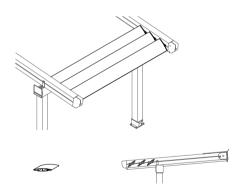
Hood profile sheets

Suntech's hood profile sheets provide an attractive covering solution for the system when not in use. The low profile aesthetic design offers additional protection to the system with a chic touch.



Gutter flush with rafter

Gutter solution when the system is installed next to a wall or no overhang of the gutter is required.



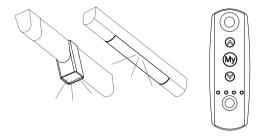
Aerofoil Louvres

The addition of Aerofoil louvres can provide added shade when the system is closed.



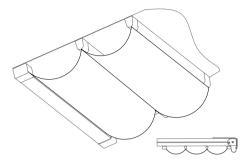
Compact 26rpm direct drive motor box

The Suntech direct drive motor system is a quick and efficient system that drives all conveyor rafters at the same time. The low profile design also allows the fabric to be stored underneath the motor which saves additional space.



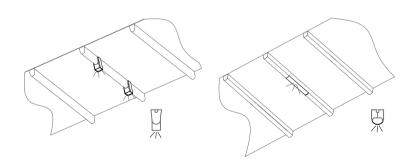
LED-TECH dimmer setup

LED-TECH dimmer lighting is an integrated lighting solution that can be added to any Suntech systems.



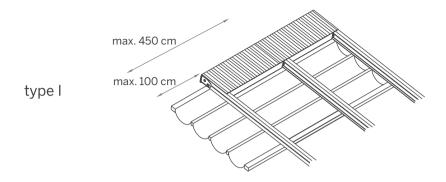
Decorative fabric under layer

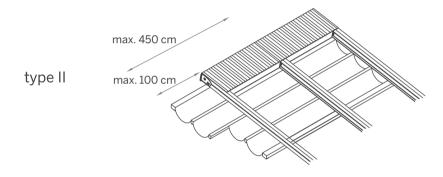
The second decorative fabric under layer of fabric can provide an elegant touch of design.

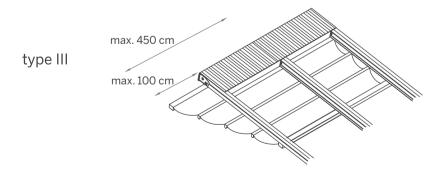


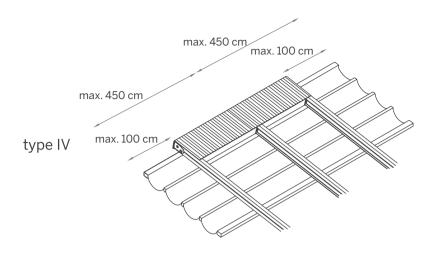
LED-TECH high powered lighting

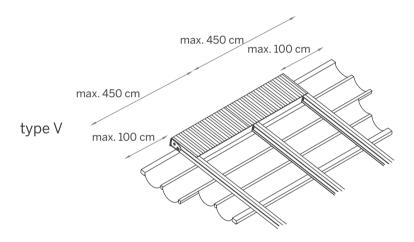
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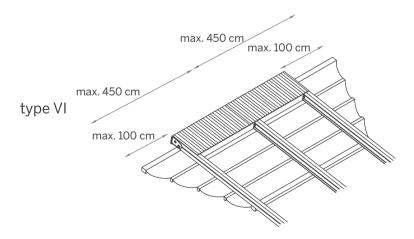








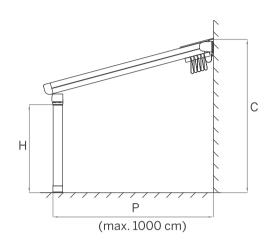


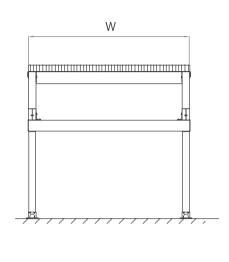


Each system is available with an optional overhang to allow the covered area to protrude past the rafter profile. Site specific overhang solutions such as stepped or wedge shapes are also an effective way to get maximum coverage for your areas.

One Module

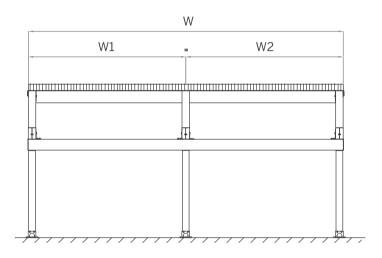
200 cm > 450 cm One Module with one motor & 2 rafters





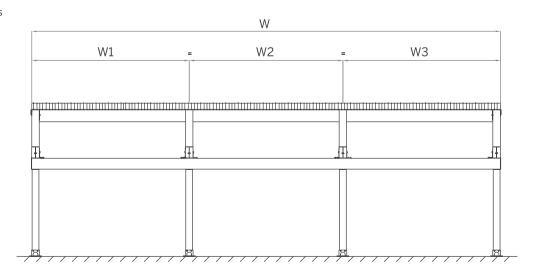
Two Modules

450 cm > 900 cmTwo Modules with one motor & 3 rafters



Three Modules

900 cm > 1300 cmThree Modules with one motor & 4 rafters



Company Name: Order Reference:	Order Date: Quantity:	
DIMENSIONS		
W - Total Widthcm		If modules are multiple and each module is in different width, please provide details (max. width for single module is 450cm, double modules 900cm, triple modules 1300cm) W1
C - Wall / Back Heightcm		W 2cm
H - Front / Post Heightcm		W 3cm
Total Number of Posts Requiredpc (Maximum span between posts with gutter profile is 600cm)		
POWDERCOAT COLORS		FABRIC
RAL colors Exclusive colors Texture colors		Basic Semi Transparent
☐ RAL 9016 ☐ OGN35 ☐ ST9010	Other	☐ WT785 / White ☐ STRW22 / White ☐ Other
RAL 1013 OS561 ST9001		☐ CR295 / Cream ☐ STRB33 / Black
RAL 9006 OY395 ST1013		Xclusive Matt
□ RAL 7006 □ OGN39 □ ST7039 □ RAL 7016 □ ON617 □ ST7016		
RAL 9005 ON611 ST8019		☐ CRMX / Cream ☐ MC26 / Cappuccino
		☐ GRYX / Grey
OPTIONALS		
OPTIONALS STANDARD High Power Led Lighting	☐ Su	upporting Steel Structure With Post
_	_	upporting Steel Structure With Post upporting Steel Structure With Post (Galvanized)
STANDARD High Power Led Lighting	Su	
STANDARD High Power Led LightingHDD LUX High Power Led Lighting	s.	upporting Steel Structure With Post (Galvanized)
 STANDARD High Power Led Lighting HDD LUX High Power Led Lighting Dimmer Kit 	Su	upporting Steel Structure With Post (Galvanized)
 □ STANDARD High Power Led Lighting □ HDD LUX High Power Led Lighting □ Dimmer Kit □ Aerofoil Louvre (Line)pc □ Side Raftercm Quantitypc □ Support Post of Side Raftercm 	St Wa Wa Ad	upporting Steel Structure With Post (Galvanized) all Installation Steel Beam all Installation Steel Beam (Galvanized)
 □ STANDARD High Power Led Lighting □ HDD LUX High Power Led Lighting □ Dimmer Kit □ Aerofoil Louvre (Line)pc □ Side Rafterpc 	St W W Ad Ad	upporting Steel Structure With Post (Galvanized) [all Installation Steel Beam [all Installation Steel Beam (Galvanized) [additional Post Of Supporting Steel Structurepc
 □ STANDARD High Power Led Lighting □ HDD LUX High Power Led Lighting □ Dimmer Kit □ Aerofoil Louvre (Line)pc □ Side Raftercm Quantitypc □ Support Post of Side Raftercm Quantitypc 	St	upporting Steel Structure With Post (Galvanized) fall Installation Steel Beam fall Installation Steel Beam (Galvanized) dditional Post Of Supporting Steel Structure
 □ STANDARD High Power Led Lighting □ HDD LUX High Power Led Lighting □ Dimmer Kit □ Aerofoil Louvre (Line)pc □ Side Raftercm Quantitypc □ Support Post of Side Raftercm Quantitypc □ Gutter Flush with Rafter (Type B-Flush Finish) 	St	upporting Steel Structure With Post (Galvanized) fall Installation Steel Beam fall Installation Steel Beam (Galvanized) dditional Post Of Supporting Steel Structure
 □ STANDARD High Power Led Lighting □ HDD LUX High Power Led Lighting □ Dimmer Kit □ Aerofoil Louvre (Line)pc □ Side Rafterpc □ Support Post of Side Rafterpc □ Support Post of Side Raftercm Quantitypc □ Gutter Flush with Rafter (Type B-Flush Finish) □ Additional Railpc 	St	upporting Steel Structure With Post (Galvanized) fall Installation Steel Beam fall Installation Steel Beam (Galvanized) dditional Post Of Supporting Steel Structure
STANDARD High Power Led Lighting HDD LUX High Power Led Lighting Dimmer Kit Aerofoil Louvre (Line)pc Side Rafterpc Support Post of Side Rafterpc Support Post of Side Rafterpc Guantitypc Gutter Flush with Rafter (Type B-Flush Finish) Additional Railpc Cover Profile INSTALLATION BRACKET	St	Jupporting Steel Structure With Post (Galvanized) Jall Installation Steel Beam Jall Installation Steel Beam (Galvanized) Jall Installation Steel Beam Jall Installation Steel
STANDARD High Power Led Lighting HDD LUX High Power Led Lighting Dimmer Kit Aerofoil Louvre (Line)pc Side Rafterpc Support Post of Side Rafterpc Support Post of Side Rafterpc Guantitypc Gutter Flush with Rafter (Type B-Flush Finish) Additional Railpc Cover Profile INSTALLATION BRACKET	St	Jupporting Steel Structure With Post (Galvanized) July Steel Beam July Installation Steel Beam July Installation Steel Beam (Galvanized) July Steel Beam (Galvanized) July Steel Structure
STANDARD High Power Led Lighting HDD LUX High Power Led Lighting Dimmer Kit Aerofoil Louvre (Line)pc Side Rafterpc Support Post of Side Rafterpc Support Post of Side Rafterpc Guantitypc Gutter Flush with Rafter (Type B-Flush Finish) Additional Railpc Cover Profile INSTALLATION BRACKET	St	Jupporting Steel Structure With Post (Galvanized) July Steel Beam July Installation Steel Beam July Installation Steel Beam (Galvanized) July Steel Beam (Galvanized) July Steel Structure

☐ ADDITIONAL NOTES & DRAWINGS ATTACHED